



TECHNICAL DATA

GB UNICUT® 5

A low viscosity, active sulphurised extreme pressure neat cutting oil

APPLICATIONS

GB UNICUT® 5 is a low viscosity, brown neat cutting oil with powerful extreme pressure cutting properties. It can be used for a wide variety of arduous cutting operations on high alloy and stainless steels.

PERFORMANCE FEATURES

Special features of GB UNICUT® 5 are:

- Its high quality mineral virgin basestock
- It contains a non-corrosive chlorinated extreme pressure additive
- It contains a controlled release, sulphurised extreme pressure additive
- Its excellent penetration, flushing and heat removal properties
- Its high lubricity level

NB This cutting oil contains active sulphur and SHOULD NOT BE USED on aluminium or yellow metals, such as brass and copper.

CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance			Dark amber
Kinematic Viscosity @ 40°C	cSt	IP 71	14.7
Density @ 15°C	kg/m ³	IP 160	873
Flash Point	°C	IP 34	150

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GB LUBRICANTS

Albany Road Gateshead NE8 3BP
 Tel: 0191 490 4312
 Fax: 0191 477 9544
 e-mail: gbsales@gb-lubricants-fuels.co.uk
 www.gb-lubricants-fuels.co.uk

A division of Goodall Bates & Todd Ltd



Q 06093
ISO 9001



EMS 72776
ISO 14001



OHS 88475
OHSAS 18001

STORAGE AND HANDLING

GB UNICUT[®] 5 should be stored under cover to avoid water collecting in the rim of upturned barrels.

HEALTH, SAFETY AND THE ENVIRONMENT

GB UNICUT[®] 5 is not classified as hazardous under current UK Health & Safety and Environmental Legislation when used in the application for which it is intended.

For guidance on storage and handling of all lubricants and related products, GB Lubricants recommend the Environment Agency, www.environment-agency.gov.uk, as an excellent source of advice.

If you have any queries, please do not hesitate to contact either your local Technical Sales Representative or our Technical Department.

The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations and specifications, without prior notice.