



TECHNICAL DATA

GB UNICUT® 6

A medium viscosity, extreme pressure, neat cutting oil

APPLICATIONS

GB UNICUT® 6 is a heavy duty, neat cutting oil formulated with active sulphur and chlorinated extreme pressure additives. It can be used in severe cutting operations on steel, typically heavy duty turning and gear hobbing.

PERFORMANCE FEATURES

Special features of GB UNICUT® 6 are:

- Its high quality mineral virgin basestock
- It contains a non-corrosive chlorinated extreme pressure additive
- It contains a controlled release sulphurised extreme pressure additive

NB This cutting oil contains active sulphur and **SHOULD NOT BE USED** on aluminium or yellow metals, such as brass and copper.

CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance			Dark amber
Kinematic Viscosity @ 40°C	cSt	IP 71	22.1
Density @ 15°C	kg/m ³	IP 160	883
Flash Point	°C	IP 34	185

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GB LUBRICANTS

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Q 06093
ISO 9001



EMS 72776
ISO 14001



OHS 88475
OHSAS 18001

STORAGE AND HANDLING

GB UNICUT® 6 should be stored under cover to avoid water collecting in the rim of upturned barrels.

HEALTH, SAFETY AND THE ENVIRONMENT

GB UNICUT® 6 is not classified as hazardous under current UK Health & Safety and Environmental Legislation when used in the application for which it is intended.

For guidance on storage and handling of all lubricants and related products, GB Lubricants recommend the Environment Agency, www.environment-agency.gov.uk, as an excellent source of advice.

If you have any queries, please do not hesitate to contact either your local Technical Sales Representative or our Technical Department.

The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations and specifications, without prior notice.

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